

ADSEAL PRIMER 6602
T PRIMER**DESCRIPTION**

ADSEAL PRIMER 6602 is a one-component moisture curing primer designed to promote and accelerate adhesion of our ADSEAL silicone and hybrid sealants on difficult-to-bond surfaces.

The use of ADSEAL PRIMER 6602 as a primer should not be a substitute for proper preparation and cleaning of surfaces to be sealed or glued. The product should not be applied to solvent-sensitive plastics. It is recommended to check compatibility with surfaces before use.

PHYSICAL PROPERTIES

Color	Clear, Colorless
Odor	Alcoholic
Density	0.79 g/ml
V.O.C. (SCAQMD Test Method)	722 g/L
Type	Synthetic blend
Viscosity	< 300 cPs
Solids per weight	3.8 %
Drying time (Depending on the temperature of the surface, the air movement, the porosity of the material and the thickness of the application)	960 seconds (±50) @ 41°F (5°C) 270 seconds (±50) @ 77°F (25°C) 210 seconds (±50) @ 95°F (35°C)
Solvent	IPA
D.O.T. Label	Flammable
Flash Point (Pensky-Martin Closed Cup)	53.6°F (12°C)

COVERAGE

- 500ml / 10m²
 - 800 Ft² / gal
- *Will vary depending on substrates porosity.

METHOD OF USE

All surfaces must be clean and dry, free of any greasy material, frost, or any other contaminants. Clean the surfaces beforehand with ADSEAL CLEANER 6003 and allow the product to evaporate for 20 minutes before applying the primer. Apply the ADSEAL PRIMER 6602 with a clean brush or other applicator. The primer should thoroughly wet the surface before application of the sealant or adhesive. Let it dry until there is no transfer to the touch. The primer should be applied to the surfaces within one hour before sealant application to avoid contamination with water, dirt, or other contaminants. If this period is exceeded, repeat the procedure above. In order to control whether ADSEAL PRIMER 6602 covers the entire substrate, the product contains a UV tracer. After withdrawal of the product, the container should be closed tightly to prevent access of humidity. By exposure to water/humidity, ADSEAL PRIMER 6602 loses its activity and becomes cloudy.

Refer to [ADSEAL PRIMERS Guide](#) for more information.

**ADSEAL PRIMER 6602
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- 500ml can

STORAGE

ADSEAL PRIMER 6602 has a shelf life of 8 months when stored in its unopened original packaging in a dry place at a temperature below 25 ° C (77 ° F). Higher temperature may reduce the shelf life. Expired primer turns milky white.

CAUTION

ADSEAL PRIMER 6602 is extremely flammable. Use caution when handling. Always consult SDS (Safety Data Sheet) before using the product. Apply usual hygienic rules. Always test the product on your application before use. For industrial use only. For more information, please contact your technical representative.

IMPORTANT**READ CAREFULLY**

The information and recommendations contained herein are derived from our research and information from other reliable sources. This data applies only to our products and not when used with other products. We believe in the reliability of our information. However, no guarantee is offered to that effect. It is the responsibility of the buyer to verify this data according to their own operating conditions to ensure that they conform to the purpose for which the product is intended, even before using it.

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