

THERMOBOND DM70315
PSA Hot Melt**DESCRIPTION**

THERMOBOND DM70315 is a yellow colored medium viscosity multipurpose hot melt pressure sensitive adhesive. It is designed to be the "lid adhesive" for LDPE and HDPE courier bags, which possesses good adhesion property. THERMOBOND DM70315 is capable of achieving instant substrate-tear with difficult to bond substrates as thick as 80 microns.

SPECIFICATIONS

THERMOBOND DM70315 complies with part 21 CFR 175.105 adhesives (indirect food additives adhesives and component coatings)

PHYSICAL PROPERTIES

Basic material	Synthetic rubber
Color	yellow
Viscosity (Brookfield Thermosel, Model RVT, Spindle #27)	8000 cPs (± 1600) @ 160°C (320°F)
Softening point	96°C (± 5 °C) / 205°F (± 9 °F)
Application temperature	160°C - 180°C (320°F - 356°F)
Peel adhesion (PSTC-1)	2.5 kg/inch (± 0.5)
Loop tack (TLMI)	3 kg/in ² (± 0.5)

METHOD OF USE

Surfaces must be free of dust, grease, oil or other contaminants. Use ADSOLVE 6002 or ADSEAL CLEANER 6003 for cleaning. Allow to evaporate 20 minutes before application of the adhesive. THERMOBOND DM70315 can be applied using a hot melt system with nozzle (bead) or by vaporization (swirl) manually or automatically. It can also be applied using mechanical heated roller or slot die for automated application.

APPLICATION

- Pre-glued LDPE or HDPE tape
- Lamination

CLEANING

For cleaning excess of adhesive, ADSOLVE 6034* can be used. For equipment consult the technical document: Cleaning procedure for hot melt machine form Adfast. For the mechanical heated rollers let the adhesive cool down and protect it from dust or any other possible contaminant. Never change adhesive brand or type without cleaning the equipment first.

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- 16 kg box
- 150 kg drum

STORAGE

In its original packaging the adhesive has a lifetime of 36 months from the date of production. Store in a cool, dry place. Close the boxes after opening to avoid contamination with dust.

CAUTION

Always consult SDS (Safety Data Sheet) before using the adhesive. Apply usual hygienic rules. For industrial use only. For more information, please contact your technical representative.

IMPORTANT**READ CAREFULLY**

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