

## ADBOND 3113-1 Copolymer adhesive

#### **DESCRIPTION**

ADBOND 3113-1 is a high quality copolymer adhesive. It remains very flexible even in the cold. ADBOND 3113-1 is ideal for vinyl lamination on gypsum. It provides fast grip and excellent water resistance.

#### PHYSICAL PROPERTIES

Color	White
Viscosity	6000 – 9000 cPs
Solids	57% – 59%
рН	4-5
Specific gravity	1.08
Shelf life	6 months

#### APPLICATION

ADBOND 3113-1 can be applied using compressible bottle, brush, roller, pneumatic gun or mechanical roller. For application using a mechanical roller apply a wet film 9-14 mils thick. The typical assembly time depends on the temperature as well as the thickness of the adhesive film. Drying can be accelerated using a heating system with moisture extraction. Consult your technical representative for more information.

#### SUGGESTED USE

- Vinyl lamination on gypsum
- Lamination
- Packaging

## **STORAGE**

6 months from date of production, in the original unopened containers. Protect form freezing. Keep in a hermetic closed container to avoid any contamination.

### **PACKAGING**

- 20 liters pail
- 200 liters drum
- 1000 liters tote tank



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#### **CLEANING**

Unusable adhesive and wash water is classified as industrial liquid waste and must not be sewered or sent to municipal landfill without pre-treatment. Clean adhesive equipment with high pressure water spray to minimize water usage. Review local disposal regulations to determine optimum method for effluent pre-treatment.

## **CAUTION**

Always consult SDS (Safety Data Sheet) before using the adhesive. For industrial use only. For more information, please contact your technical representative.

## **IMPORTANT**

## **READ CAREFULLY**

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