

# **ADBOND 3003-2**

# Water based adhesive for paper and cardboard lamination

#### DESCRIPTION

ADBOND 3003-2 is a high-quality polyvinyl acetate emulsion adhesive. It is designed for lamination of paper or cardboard. ADBOND 3003-2 has a fast initial setting and excellent adhesion.

#### SPECIFICATION

• Meets 21 CFR 175.105 requirement for indirect food contact

#### **PHYSICAL PROPERTIES**

Color	White
Viscosity	1600 – 2000 cPs
Solids	44% – 46%
рН	4-5
Specific gravity	1.08
Shelf life	6 months

#### **APPLICATION**

ADBOND 3003-2 can be applied using compressible bottle, brush, roller, pneumatic gun or mechanical roller. For application using a mechanical roller apply a wet film 9-14 mils thick. The typical assembly time depends on the temperature as well as the thickness of the adhesive film. Drying can be accelerated using a heating system with moisture extraction. Consult your technical representative for more information.

#### **SUGGESTED USE**

- Lamination
- Packaging

### **STORAGE**

6 months from date of production, in the original unopened containers. Protect form freezing. Keep in a hermetic closed container to avoid any contamination.

## **PACKAGING**

- 20 liters pail
- 200 liters drum
- 1000 liters tote tank

## **CLEANING**

Unusable adhesive and wash water is classified as industrial liquid waste and must not be sewered or sent to municipal landfill without pre-treatment. Clean adhesive equipment with high pressure water spray to minimize water usage. Review local disposal regulations to determine optimum method for effluent pre-treatment.

#### **CAUTION**

Always consult SDS (Safety Data Sheet) before using the adhesive. For industrial use only. For more information, please contact your technical representative.

# IMPORTANT READ CAREFULLY

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