

ADBOND 3055HV
Type III high viscosity water based adhesive**DESCRIPTION**

ADBOND 3055HV is a medium viscosity emulsion based woodworking adhesive. ADBOND 3055HV gives strong, permanent bonds. It is used when it requires a thicker product for vertical assembly. It can be used on solid wood (excluding exotic wood), mdf, particle board or plywood.

PHYSICAL PROPERTIES

Color	White
Viscosity	13,000 – 16,000 cPs
Solids	66% (±1%)
pH	4-5
Specific gravity	1.05 g/cm ³
Shelf life	Minimum of 6 month in the original unopened container when stored in a cool dry area

APPLICATION

ADBOND 3055HV can be applied with squeeze bottle, brush and roller. Typical assembly time should be between 15 to 20 minutes depending on temperature and adhesive film thickness. Assembly should be pressed at least 60 minutes. Depending on component type use in assemblies, machining steps can be achieved 4 hours after press or clamp release.

SUGGESTED USE

- Kitchen doors and cabinets assemblies
- Furniture assemblies
- General assembly

STORAGE

6 months in the original unopened containers from date of manufacturing. Protect form freezing. Keep in a hermetic closed container to avoid any contamination.

PACKAGING

- 20 liters pail
- 200 liter drum
- 1000 liter tote tank

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Unusable adhesive and wash water is classified as industrial liquid waste and must not be sewerred or sent to municipal landfill without pretreatment. Clean adhesive equipment with high pressure water spray to minimize water usage. Review local disposal regulations to determine optimum method for effluent pretreatment.

CAUTION

Always consult sds before using the adhesive. For industrial use only. For more information, please contact your technical representative.

IMPORTANT**READ CAREFULLY**

The information and recommendations contained herein are derived from our research and information from other reliable sources. This data applies only to our products and not when used with other products. We believe in the reliability of our information. However, no guarantee is offered to that effect. It is the responsibility of the buyer to verify this data according to their own operating conditions to ensure that they conform to the purpose for which the product is intended, even before using it.

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