

**ADBOND 8399**  
**Solvent based sprayable contact adhesive**

**DESCRIPTION**

ADBOND 8399 is a fast setting sprayable neoprene rubber base contact adhesive. It adheres very well on laminate, particle board, plywood as well as MDF. It can be used for wood veneer with backer protector. Wait 24 hours before applying lacquer. The first pass of lacquer will have to be sprayed in a thin layer in order to avoid too much solvent which could impair the adhesion of ADBOND 8399. Consult your technical representative for more information. ADBOND 8399 can also be used for bonding clean sheet metal to plywood.

ADBOND 8399 cannot be applied by roller or brush.

**PHYSICAL PROPERTIES**

|               |   |
|---------------|---|
| Color         | Red (8399R)<br>Tan (8399C)                                      |
| Odor          | Ketone  |
| Density       | 0.8 (kg/L)  |
| Solids        | 17 – 19 (%)   |
| Assembly time | 3 – 20 minutes ( Depending on temperature and ambient humidity) |
| Shelf life    | 6 months  |

**METHOD OF USE**

Surfaces must be clean and free from dust, grease or other contaminants. Spray ADBOND 8399 using pneumatic equipment in thin layer crossed over on both surfaces. Wait 3 to 20 minutes (until it do not transfer to the hand) depending on the temperature and humidity and assemble by pressing the two surfaces together. For more information on equipment and spray method consult your technical representative.

**COVERAGE**

Mdf or particule board = 2 grams dry / ft<sup>2</sup>

Plywood = 2.5 to 3 grams dry / ft<sup>2</sup> (according to the porosity)

**EQUIPMENT PRESSURE**

Tank = 15 to 20 psi

Gun = 90 to 100 psi

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**APPLICATION**

- Countertop
- Laminates bonding
- Decorative panels
- Commercial and residential furniture

**STORAGE**

6 months from date of production in the original unopened containers. Protect from freezing. Keep in a hermetic closed container to avoid any contamination.

**CLEANING**

Equipment or overflows can be cleaned with ADSOLVE 6002. Disposal of cleaning solvents and adhesive residues should be sent to a certified hazardous waste disposal company.

**CAUTION**

Extremely flammable and harmful. Keep away from sources of heat and sparks. Ensure adequate ventilation during spraying. Always consult SDS (Safety Data Sheet) before using the adhesive. For industrial use only. For more information, please contact your technical representative.

**IMPORTANT****READ CAREFULLY**

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