

THERMOBOND 7205-10C

Glue stick eva based hot melt adhesive

DESCRIPTION

THERMOBOND 7205-10C is a hot melt 10 inches clear glue stick adhesive based on ethyl vinyl acetate resin. It has a long open time and remains flexible. THERMOBOND 7205-10C adheres well on plastics, wood, fabrics, cardboard and metals. It is used when a clear adhesive is required. THERMOBOND 7205-10C does not contain any plasticizer.

SPECIFICATION

FDA regulation 21 section 175.125 (indirect food contact)

PHYSICAL PROPERTIES

Basic material	Ethyl vinyl acetate
Color	Clear
Appearance	10" x 0.5" glue stick
Viscosity (Brookfield Thermosel, Model RVT, Spindle #27)	13,500 cps (±1000) @ 170°C (338°F) 10,000 cps(±1000) @ 180°C (356°F)
Softening point	82°C (±3°C) / 180°F (±5°F)
Set time	15 –20 seconds
Open time	45 – 50 seconds
Heat stability	>62°C (144°F)
Water resistance	Excellent
Application temperature	170°C - 190°C (338°F - 374°F)

METHOD OF USE

Surfaces must be free of dust, grease, oil or other contaminants. Use ADSEAL CLEANER 6003 for cleaning. Allow to evaporate 20 minutes before application of the adhesive. THERMOBOND 7205-10C can be applied using a hot melt glue gun. Adfast can supply glue guns. Consult your technical representative for more information.

APPLICATION

- Carton boxes
- Presentation display
- Floral decoration
- Decorative arrangement

CLEANING

For cleaning excess of adhesive, Adsolv 6034* can be used. Do not wait until the adhesive is too cold before cleaning. This will make the task more difficult.

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- 10 kg box

STORAGE

In its original packaging the adhesive has a lifetime of 36 months from the date of production. Store in a cool, dry place. Close the boxes after opening to avoid contamination with dust.

CAUTION

Always consult sds before using the adhesive. Apply usual hygienic rules. For industrial use only. For more information, please contact your technical representative.

IMPORTANT**READ CAREFULLY**

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