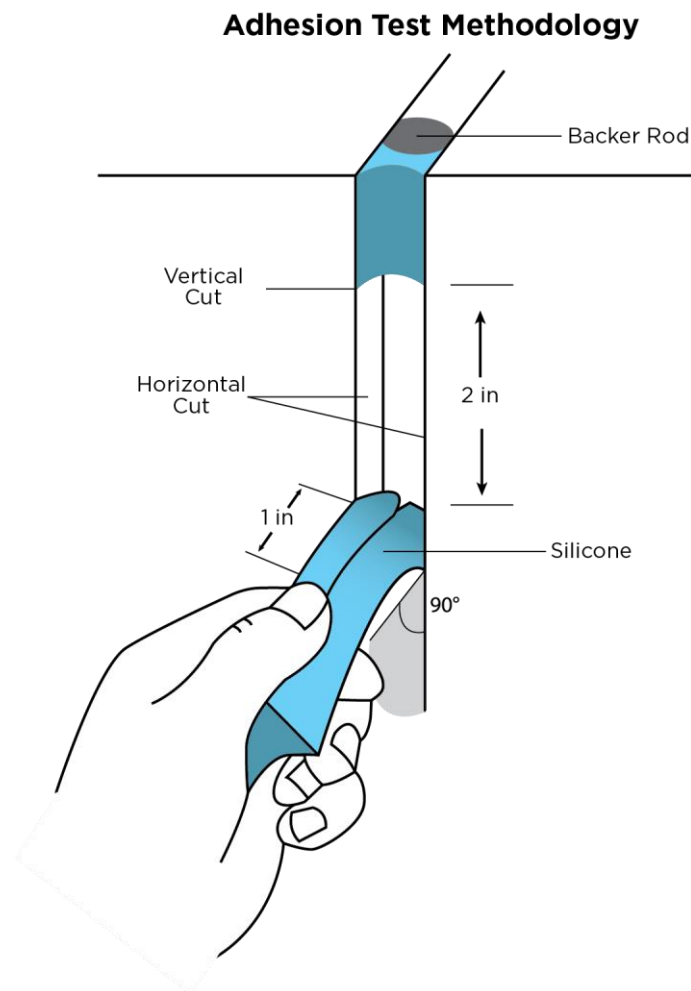


METHODOLOGY OF ADHESION TEST ASTM C1521

ADHESION TEST:

- An adhesion test can be done after 7 days of curing.
- For best results, an adhesion test should be performed between 21 and 28 days after application.
- This test must be done before work begins in order to define the procedure related to the project.
- Ideally, the adhesion test should be done randomly throughout the project to detect any anomalies.



Pull the tab. The sealant should demonstrate a cohesive adhesion or and elongation of two to three times the initial length

REPAIRING THE ADHESION TEST:

Completely remove the sealant from the test area and apply fresh sealant as described in sections 1.1, 1.2, 2.1 and 2.2