

CLEANING PROCEDURE FOR HOT MELT MACHINE

During this operation it is recommended to wear protective equipment (clothing, visor and gloves) resistant to heat. Be very careful about splashing.

1. Disconnect hose and empty tank.
2. Adjust the temperature of the tank, hose and gun to 250 ° F
3. Close the pump and add a mixture of 50% mineral spirits Adsolv 6034 * and 50% paraffin. At this stage ensure you to wear an organic cartridge mask and ventilate sufficiently. Allow to warm for about 1 hour.
4. Purge the mineral oil / paraffin mixture.
5. Depending on the amount of carbon accumulated, this may need to be repeated. A mechanical cleaning (scraper) may be necessary.
6. Reconnect the hose, fill the tank with the mineral oil / paraffin mixture. Allow the system to melt and purge.
7. Put back hot glue in the tank and purge until the mineral oil / paraffin mixture is completely removed.

Important: this operation must be done regularly according to the volume and the type of adhesive. Consult your representative for more information.

Cleaning solvents must be recovered and send to an accredited company for the destruction of hazardous materials. For more information consult our technical department.